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D350-591-311
Job Sheet 186613-A



Part No: D350-591-311

Job Qty: 1 ea

Part Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3272-1 JLM IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via: CHCOO

7116

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
220	Powdercoat	1 pcs		12/21/18	0.00	0.29	Powdercoat1		18-11-28
230	HandFinish	1 pcs		12/21/18	0.00	0.18	HandFinish3		18-11-28
240	QC	1 pcs		12/21/18	0.00	0.00	QC3		18-11-28
250	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging1-3		18-11-28
260	QC	1 pcs		12/21/18	0.00	0.00	QC4		18-11-28
270	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging3-1		18-11-28
275	DC	1 pcs		12/21/18	0.00	0.00	DC		18-11-28
280	QC21-FG	1 Ea		12/21/18	0.00	0.00	QC21		18-11-28

Part Op 220 - START TIME: 3:15 OVEN TEMPERATURE: 320° FINISH TIME: 3:15

Descriptions: 270 - Identify and pack for shipping as per PPPD350-591-311 Location : FG109

275 - Photocopy bluefile and type labels as per PPP D350-591-311 CHG001

wing walk M138963

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	250-Packaging	5101329
AN4-13A	Bolt	8 Ea (8 ea)	250-Packaging	5115208
AN5-36A	Bolt	2 Ea (2 ea)	250-Packaging	5091584
D2230-3	Mounting Lug	4 Ea (4 ea)	250-Packaging	5137811
D2618	Bushing	2 Ea (2 ea)	250-Packaging	5137850
D2856-400-720	Abrasion Strip 4" X 7.20"	2 Ea (2 ea)	250-Packaging	5109554
D3235-1	Mounting Lug	2 Ea (2 ea)	250-Packaging	5115208
D3278-041	Support Assembly	1 Ea (1 ea)	250-Packaging	5115208
MS21042L3	Nut	2 Ea (2 ea)	250-Packaging	5115208
MS21042L4	Nut	8 Ea (8 ea)	250-Packaging	5112434
MS21042L5	Nut	2 Ea (2 ea)	250-Packaging	5092592
NAS1149D0363J	Washer	4 Ea (4 ea)	250-Packaging	5107780
NAS1149D0463J	Washer	16 Ea (16 ea)	250-Packaging	5092780
NAS1149D0563J	Washer	4 Ea (4 ea)	250-Packaging	510053

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
250-Packaging	AN3-35A	2	213	0
	AN4-13A	8	792	0
	AN5-36A	2	76	0
	D2230-3	4	43	0
	D2618	2	77	0
	D2856-400-720	2	154	0
	D3235-1	2	105	0
	D3278-041	1	27	0
	MS21042L3	2	3,653	0
	MS21042L4	8	2,610	0
	MS21042L5	2	349	0
	NAS1149D0363J	4	1,914	0
	NAS1149D0463J	16	4,233	0
	NAS1149D0563J	4	1,136	0

Part Specifications

Specifications could not be found.

Plex 11/28/18 3:08 PM dart.leroux.jason

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Container No: S132841



Part: D350-191-311

Job No: 186613-A

Serial No/Batch: S129403

Revision:

Inspector:

Exp Date:

Instructions: T1, STC SH92-6 Issue 11, STC SH967NE 04/12/21, BRAZIL 19

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
	X					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
		X				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
			X			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
				X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
					X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.